

Alarm Control

Project Name	\\ARNOLDS-SERVER3\RedirectedFolders\wsaumenig\Desktop\Arnold Electrical Drawings\PROJECTS\Vann's Spices\C-MORE-MICRO\AA1000964HMI.mgp
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The alarm isn't set up in this Project.

Message Database

Project Name	\\ARNOLDS-SERVER3\RedirectedFolders\wsaumenig\Desktop\Arno Id Electrical Drawings\PROJECTS\Vann's Spices\C-MORE-MICRO\AA1000964HMI.mgp
Total No Of Message	: 0
PLC Protocol	: AutomationDirect CLICK Serial

[Message list]

Tag Database

Project Name

\\ARNOLDS-SERVER3\RedirectedFolders\wsaumenig\Desktop\Arno

Id Electrical Drawings\PROJECTS\Vann's

Spices\C-MORE-MICRO\AA1000964HMI.mqp

No Of PLC Tags

: 134

PLC Protocol

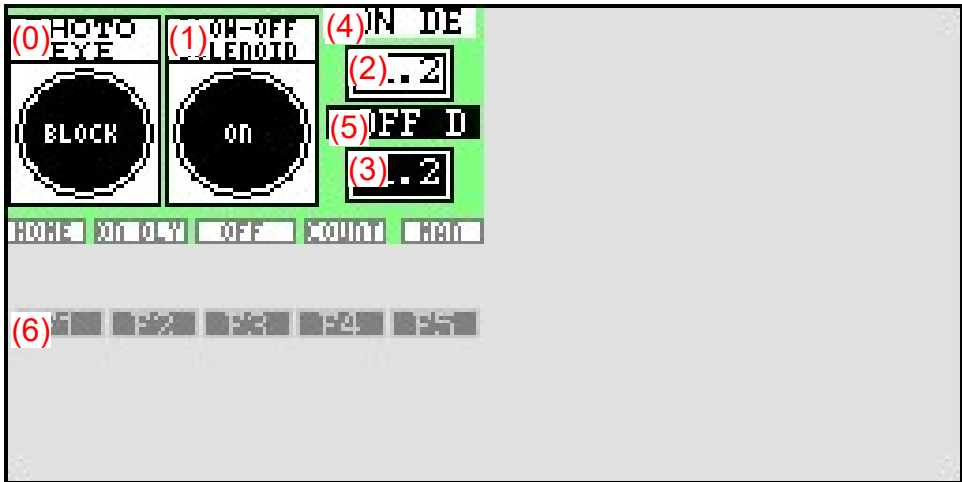
: AutomationDirect CLICK Serial

Tag No	Tag Name	Tag Data Type	PLC Address
1	AMOUNT	Signed int 32	CTD1
2	BLOW OFF SOLENOID	Discrete	Y001
3	CURRENT SCREEN	Unsigned int 16	DS3
4	DECREASE DELAY 2 PB	Discrete	X005
5	DECREASE DELAY 1 PB	Discrete	X003
6	DELAY 1 SETPOINT	Signed int 16	DS1
7	DELAY 1 SOL ON DELAY	Discrete	T1
8	DELAY 2 SETPOINT	Signed int 16	DS2
9	DELAY 2 SOL OFF DELAY	Discrete	T2
10	DS6	Unsigned int 16	DS6
11	INCREASE DELAY 1 PB	Discrete	X002
12	INCREASE DELAY 2 PB	Discrete	X004
13	MANUAL TOGGLE	Discrete	C2
14	MAX DELAY 1 REACHED	Discrete	Y002
15	MAX DELAY2 REACHED	Discrete	Y004
16	MIN DEALY 1 REACHED	Discrete	Y003
17	MIN DELAY2 REACHED	Discrete	Y005
18	OFF_DELAY	Signed int 16	DS5
19	ON_DELAY	Signed int 16	DS4
20	PHOTOEYE	Discrete	X001
21	PHOTOEYE DETECTOR	Discrete	X001
22	PROCESSED	Discrete	CT1
23	REMSEC1	Floating PT 32	DF1
24	REMSEC2	Floating PT 32	DF2
25	RESET	Discrete	CT1
26	RESET COUNTER	Discrete	C1
27	STOP	Discrete	V2100/01[01]
28	_100MS_CLOCK	Discrete	SC5
29	_10MS_CLOCK	Discrete	SC4
30	_1HOUR_CLOCK	Discrete	SC9
31	_1MIN_CLOCK	Discrete	SC8
32	_1SEC_CLOCK	Discrete	SC7
33	_1ST_SCAN	Discrete	SC2
34	_500MS_CLOCK	Discrete	SC6
35	_ADDRESS_ERROR	Discrete	SC44
36	_ALWAYS_ON	Discrete	SC1
37	_BATTERY LOW VOLTAGE	Discrete	SC28
38	_BATTERY REPLACEMENT	Discrete	SC29
39	_BATTERY_INSTALLED	Discrete	SC203
40	_CURRENT_SCAN_TIME	Signed int 16	SD10
41	_DEFAULT_GATEWAY1	Signed int 16	SD88
42	_DEFAULT_GATEWAY2	Signed int 16	SD89
43	_DEFAULT_GATEWAY3	Signed int 16	SD90
44	_DEFAULT_GATEWAY4	Signed int 16	SD91
45	_DIVISION_ERROR	Discrete	SC40
46	_EIP_CON1_CONONLINE	Discrete	SC111
47	_EIP_CON1_DISCONCOUNT	Signed int 16	SD107
48	_EIP_CON1_ERROR	Discrete	SC112
49	_EIP_CON1_EXTENDEDSTATUS	Signed int 16	SD105
50	_EIP_CON1_GENERALSTATUS	Signed int 16	SD104
51	_EIP_CON1_LOSTCOUNT	Signed int 16	SD106
52	_EIP_CON1_NODESTATUS	Signed int 16	SD103
53	_EIP_CON1_NO_COMM_TIME	Signed int 16	SD108
54	_EIP_CON1_ORIGINATOR_RUN	Discrete	SC113
55	_EIP_CON2_CONONLINE	Discrete	SC114
56	_EIP_CON2_DISCONCOUNT	Signed int 16	SD113

Tag No	Tag Name	Tag Data Type	PLC Address
57	_EIP_CON2_ERROR	Discrete	SC115
58	_EIP_CON2_EXTENDEDSTATUS	Signed int 16	SD111
59	_EIP_CON2_GENERALSTATUS	Signed int 16	SD110
60	_EIP_CON2_LOSTCOUNT	Signed int 16	SD112
61	_EIP_CON2_NODESTATUS	Signed int 16	SD109
62	_EIP_CON2_NO_COMM_TIME	Signed int 16	SD114
63	_EIP_CON2_ORIGINATOR_RUN	Discrete	SC116
64	_EIP_IDENTITYSTATUS	Signed int 16	SD102
65	_EIP_MODULESTATUS	Signed int 16	SD101
66	_FIRMWARE_VERSION_ERROR	Discrete	SC25
67	_FIRMWARE_VERSION_H	Signed int 16	SD6
68	_FIRMWARE_VERSION_L	Signed int 16	SD5
69	_FIXED_SCAN_MODE	Discrete	SC202
70	_FIXED_SCAN_TIME_SETUP	Signed int 16	SD13
71	_I/O CONFIG ERROR	Discrete	SC22
72	_I/O MODULE ERROR	Discrete	SC20
73	_INTERRUPT_SCAN_TIME	Signed int 16	SD14
74	_IP_ADDRESS1	Signed int 16	SD80
75	_IP_ADDRESS2	Signed int 16	SD81
76	_IP_ADDRESS3	Signed int 16	SD82
77	_IP_ADDRESS4	Signed int 16	SD83
78	_LOST_SDRAM_DATA	Discrete	SC27
79	_MATH_OPERATION_ERROR	Discrete	SC46
80	_MAXIMUM_SCAN_TIME	Signed int 16	SD12
81	_MEMORY_CHECK_ERROR	Discrete	SC23
82	_MINIMUM_SCAN_TIME	Signed int 16	SD11
83	_MODE_SWITCH	Discrete	SC10
84	_OUT_OF_RANGE	Discrete	SC43
85	_PLC_ERROR	Discrete	SC19
86	_PLC_ERROR_CODE	Signed int 16	SD1
87	_PLC_MODE	Discrete	SC11
88	_PLC_MODE_CHANGE_TO_STOP	Discrete	SC50
89	_PORT1_NO_COMM_TIME	Signed int 16	SD41
90	_PORT1_RCV_PKT_HIGH_CNT	Signed int 16	SD42
91	_PORT1_RECEIVED_DATA_LEN	Signed int 16	SD40
92	_PORT2_NO_COMM_TIME	Signed int 16	SD51
93	_PORT2_RECEIVED_DATA_LEN	Signed int 16	SD50
94	_PORT3_NO_COMM_TIME	Signed int 16	SD61
95	_PORT3_RECEIVED_DATA_LEN	Signed int 16	SD60
96	_PORT_1_100MBIT_FLAG	Discrete	SC95
97	_PORT_1_CONNECTION_LIMIT	Discrete	SC92
98	_PORT_1_ERROR_FLAG	Discrete	SC91
99	_PORT_1_IP_RESOLVED	Discrete	SC93
100	_PORT_1_LINK_FLAG	Discrete	SC94
101	_PORT_1_READY_FLAG	Discrete	SC90
102	_PORT_2_ERROR_FLAG	Discrete	SC101
103	_PORT_2_READY_FLAG	Discrete	SC100
104	_PORT_3_ERROR_FLAG	Discrete	SC103
105	_PORT_3_READY_FLAG	Discrete	SC102
106	_PROJECT_FILE_ERROR	Discrete	SC24
107	_RTC_DATE_CHANGE	Discrete	SC53
108	_RTC_DATE_CHANGE_ERROR	Discrete	SC54
109	_RTC_DAY	Signed int 16	SD22
110	_RTC_DAY_OF_THE_WEEK	Signed int 16	SD23
111	_RTC_HOUR	Signed int 16	SD24
112	_RTC_MINUTE	Signed int 16	SD25
113	_RTC_MONTH	Signed int 16	SD21
114	_RTC_NEW_DAY	Signed int 16	SD32
115	_RTC_NEW_HOUR	Signed int 16	SD34
116	_RTC_NEW_MINUTE	Signed int 16	SD35
117	_RTC_NEW_MONTH	Signed int 16	SD31
118	_RTC_NEW_SECOND	Signed int 16	SD36
119	_RTC_NEW_YEAR(4 DIGITS)	Signed int 16	SD29

Tag No	Tag Name	Tag Data Type	PLC Address
120	_RTC_SECOND	Signed int 16	SD26
121	_RTC_TIME_CHANGE	Discrete	SC55
122	_RTC_TIME_CHANGE_ERROR	Discrete	SC56
123	_RTC_YEAR(2 DIGITS)	Signed int 16	SD20
124	_RTC_YEAR(4 DIGITS)	Signed int 16	SD19
125	_RUN EDIT PROJECT ERROR	Discrete	SC30
126	_SCAN_CLOCK	Discrete	SC3
127	_SCAN_COUNTER	Signed int 16	SD9
128	_SUBNET_MASK1	Signed int 16	SD84
129	_SUBNET_MASK2	Signed int 16	SD85
130	_SUBNET_MASK3	Signed int 16	SD86
131	_SUBNET_MASK4	Signed int 16	SD87
132	_SYSTEM CONFIG ERROR	Discrete	SC21
133	_WATCHDOG TIMER ERROR	Discrete	SC26
134	_WATCHDOG_TIMER_RESET	Discrete	SC51

1 - Screen 1



Project Name \\ARNOLDS-SERVER3\RedirectedFolders\wsaumenig\Desktop\Arno
Id Electrical Drawings\PROJECTS\Vann's
Spices\C-MORE-MICRO\AA1000964HMI.mgp
Screen Description :
Backlight Color :
Background Screen : 6 - BACKGROUND

[Object list]
(0) : IndicatorLight1
(1) : IndicatorLight2
(2) : NumericDisplay1
(3) : NumericDisplay2
(4) : ScrollText1
(5) : ScrollText2
(6) : Function1

(0)



[Main]

Name : IndicatorLight1
Description :
DisplayFrame : Line
InnerLine : True

[Coordinates]

Left : 1
Top : 3
Right : 41
Bottom : 53

[General]

Tag : PHOTOEYE DETECTOR
ObjectStyle : Style2

[OnText]

OnText : BLOCK
OnTextColor : White(Background Color)
OnTextFont : KOYO4x6LO - 5
OnTextAlignment : Middle

[OffText]

OffText : CLEAR
OffTextColor : Black
OffTextFont : KOYO4x6LO - 5
OffTextAlignment : Middle

[Label]

Label : True
LabelText : PHOTO
EYE
LabelTextColor : Black
LabelPosition : Top
LabelAlignment : Middle

[Visibility]

Visible : False
VisibleTag : Not Defined
VisibleCondition : 0
VisibleValue : 1

(1)



[Main]

Name : IndicatorLight2
Description :
DisplayFrame : Line
InnerLine : True

[Coordinates]

Left : 43
Top : 3
Right : 83
Bottom : 53

[General]

Tag	: BLOW OFF SOLENOID
ObjectStyle	: Style2
[OnText]	
OnText	: ON
OnTextColor	: White(Background Color)
OnTextFont	: KOYO4x6LO - 5
OnTextAlignment	: Middle
[OffText]	
OffText	: OFF
OffTextColor	: Black
OffTextFont	: KOYO4x6LO - 5
OffTextAlignment	: Middle
[Label]	
Label	: True
LabelText	: BLOW-OFF SOLENOID
LabelTextColor	: Black
LabelPosition	: Top
LabelAlignment	: Middle
[Visibility]	
Visible	: False
VisibleTag	: Not Defined
VisibleCondition	: 0
VisibleValue	: 1



[Main]	
Name	: NumericDisplay1
Description	:
DisplayFrame	: Line
InnerLine	: True
[Coordinates]	
Left	: 91
Top	: 11
Right	: 119
Bottom	: 25
[General]	
Tag	: REMSEC1
UseDecimalPointTag	: False
DecimalPointTag	: Not Defined
[Display]	
DataType	: Float : Floating PT 32
Justify	: Leading Spaces
TextFont	: KOYO6x8LO - 6
TotalDigits	: 2
FractionalDigits	: 1
CommaSeparator	: False
FormatPrefix	:
FormatSurfix	:
TextColor	: Black
[Label]	
Label	: False
LabelText	: NUMERIC DISPLAY
LabelTextColor	: Black
LabelPosition	: Top
LabelAlignment	: Middle

[Visibility]
Visible : False
VisibleTag : Not Defined
VisibleCondition : 0
VisibleValue : 1



[Main]
Name : NumericDisplay2
Description :
DisplayFrame : Line
InnerLine : True

[Coordinates]
Left : 91
Top : 38
Right : 119
Bottom : 52

[General]
Tag : REMSEC2
UseDecimalPointTag : False
DecimalPointTag : Not Defined

[Display]
DataType : Float : Floating PT 32
Justify : Leading Spaces
TextFont : KOYO6x8LO - 6
TotalDigits : 2
FractionalDigits : 1
CommaSeparator : False
FormatPrefix :
FormatSurfix :
TextColor : White(Background Color)

[Label]
Label : False
LabelText : NUMERIC DISPLAY
LabelTextColor : Black
LabelPosition : Top
LabelAlignment : Middle

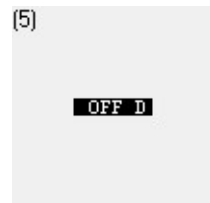
[Visibility]
Visible : False
VisibleTag : Not Defined
VisibleCondition : 0
VisibleValue : 1



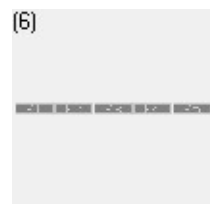
[Main]
Name : ScrollText1
Description :
DisplayFrame : None
InnerLine : True

[Coordinates]

Left	: 85
Top	: 0
Right	: 125
Bottom	: 8
[Text]	
Text	: ON DELAY ...
TextFont	: KOYO6x8LO - 6
TextColor	: Black
TextAlignment	: Middle
[Label]	
Label	: False
LabelText	: SCROLL TEXT
LabelTextColor	: Black
LabelPosition	: Top
LabelAlignment	: Middle
[Visibility]	
Visible	: False
VisibleTag	: Not Defined
VisibleCondition	: 0
VisibleValue	: 1

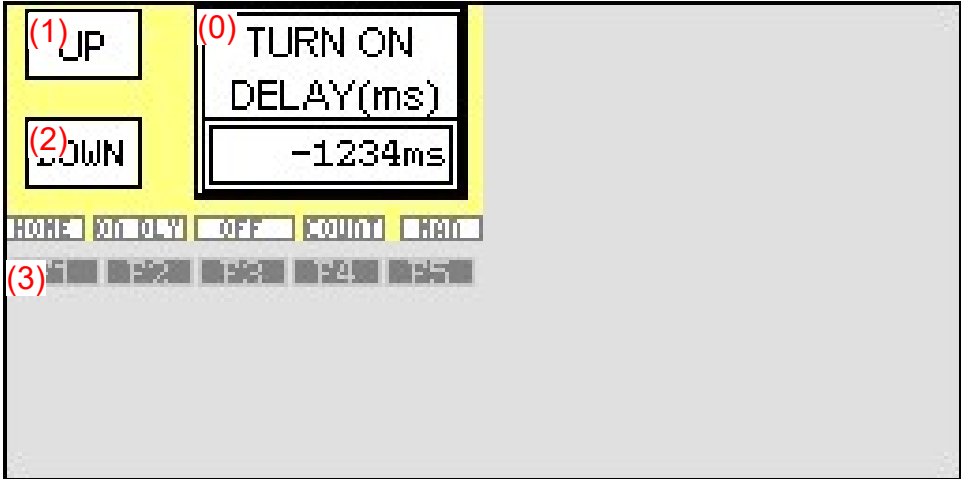


[Main]	
Name	: ScrollText2
Description	:
DisplayFrame	: None
InnerLine	: True
[Coordinates]	
Left	: 86
Top	: 27
Right	: 126
Bottom	: 35
[Text]	
Text	: OFF DELAY...
TextFont	: KOYO6x8LO - 6
TextColor	: White(Background Color)
TextAlignment	: Middle
[Label]	
Label	: False
LabelText	: SCROLL TEXT
LabelTextColor	: Black
LabelPosition	: Top
LabelAlignment	: Middle
[Visibility]	
Visible	: False
VisibleTag	: Not Defined
VisibleCondition	: 0
VisibleValue	: 1



[Main]	
Name	: Function1
Description	:
[Coordinates]	
Left	: 1
Top	: 81
Right	: 128
Bottom	: 88
[General]	
FunctionShow	: False
FunctionAct1	: Screen Change
FunctionAct2	: Screen Change
FunctionAct3	: Screen Change
FunctionAct4	: Screen Change
FunctionAct5	: Screen Change
FunctionAct6	: None
FunctionAct7	: None
FunctionAct8	: None
FunctionAct9	: None
FunctionAct10	: None
FunctionScrNo1	: 1
FunctionScrNo2	: 2
FunctionScrNo3	: 3
FunctionScrNo4	: 4
FunctionScrNo5	: 5
FunctionScrNo6	: None
FunctionScrNo7	: None
FunctionScrNo8	: None
FunctionScrNo9	: None
FunctionScrNo10	: None
FunctionText1	: F1
FunctionText2	: F2
FunctionText3	: F3
FunctionText4	: F4
FunctionText5	: F5
FunctionText6	: F6
FunctionText7	: F7
FunctionText8	: F8
FunctionText9	: F9
FunctionText10	: F10
[LEDControl]	
FunctionLED	: False
Tag	: Not Defined
LEDControl1	: by Button
LEDControl2	: by Button
LEDControl3	: by Button
LEDControl4	: by Button
LEDControl5	: by Button

2 - Screen 2



Project Name : \\ARNOLDS-SERVER3\RedirectedFolders\wsaumenig\Desktop\Arno
Id Electrical Drawings\PROJECTS\Vann's
Spices\C-MORE-MICRO\AA1000964HMI.mgp
Screen Description :
Backlight Color :
Background Screen : 6 - BACKGROUND

[Object list]
(0) : NumericDisplay1
(1) : IncDecValue1
(2) : IncDecValue2
(3) : Function1

(0)



[Main]

Name : NumericDisplay1
Description :
DisplayFrame : Theme
InnerLine : True

[Coordinates]

Left : 51
Top : 1
Right : 123
Bottom : 52

[General]

Tag : DELAY 1 SETPOINT
UseDecimalPointTag : False
DecimalPointTag : Not Defined

[Display]

DataType : Signed int 16/32
Justify : Leading Spaces
TextFont : KOYO6x8LO - 6
TotalDigits : 4
FractionalDigits : 0
CommaSeparator : False
FormatPrefix :
FormatSurfix : ms
TextColor : Black

[Label]

Label : True
LabelText : TURN ON
DELAY(ms)
LabelTextColor : Black
LabelPosition : Top
LabelAlignment : Middle

[Visibility]

Visible : False
VisibleTag : Not Defined
VisibleCondition : 0
VisibleValue : 1

(1)



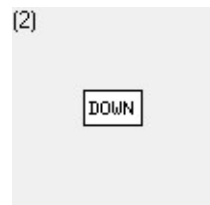
[Main]

Name : IncDecValue1
Description :
DisplayFrame : Line
InnerLine : False
Function Key Assign : None

[Coordinates]

Left : 6
Top : 2
Right : 36

Bottom	: 20
[General]	
Operate	: Increment
AddAmount	: 100
SubtractAmount	: 1
ReadTag	: DELAY 1 SETPOINT
ObjectStyle	: Style1
[Text]	
Text	: UP
TextFont	: Arial - 8
TextColor	: Black
TextAlignment	: Middle
[Label]	
Label	: False
LabelText	: INCDEC VALUE
LabelTextColor	: Black
LabelPosition	: Top
LabelAlignment	: Middle
[Visibility]	
Visible	: False
VisibleTag	: Not Defined
VisibleCondition	: 0
VisibleValue	: 1



[Main]	
Name	: IncDecValue2
Description	:
DisplayFrame	: Line
InnerLine	: False
Function Key Assign	: None
[Coordinates]	
Left	: 6
Top	: 31
Right	: 36
Bottom	: 49
[General]	
Operate	: Decrement
AddAmount	: 1
SubtractAmount	: 100
ReadTag	: DELAY 1 SETPOINT
ObjectStyle	: Style1
[Text]	
Text	: DOWN
TextFont	: KOYO6x8LO - 6
TextColor	: Black
TextAlignment	: Middle
[Label]	
Label	: False
LabelText	: INCDEC VALUE
LabelTextColor	: Black
LabelPosition	: Top
LabelAlignment	: Middle
[Visibility]	
Visible	: False
VisibleTag	: Not Defined

VisibleCondition : 0
VisibleValue : 1



[Main]

Name : Function1
Description :

[Coordinates]

Left : 0
Top : 68
Right : 127
Bottom : 75

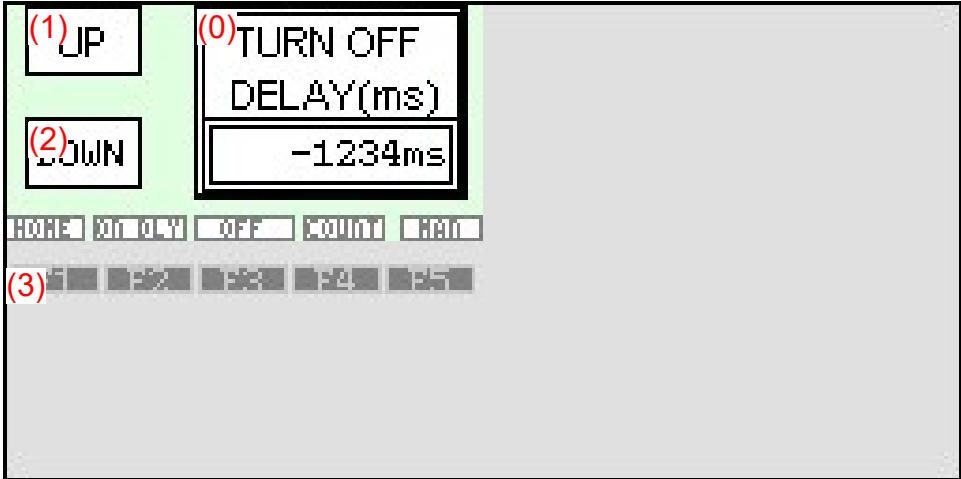
[General]

FunctionShow : False
FunctionAct1 : Screen Change
FunctionAct2 : Screen Change
FunctionAct3 : Screen Change
FunctionAct4 : Screen Change
FunctionAct5 : Screen Change
FunctionAct6 : None
FunctionAct7 : None
FunctionAct8 : None
FunctionAct9 : None
FunctionAct10 : None
FunctionScrNo1 : 1
FunctionScrNo2 : 2
FunctionScrNo3 : 3
FunctionScrNo4 : 4
FunctionScrNo5 : 5
FunctionScrNo6 : None
FunctionScrNo7 : None
FunctionScrNo8 : None
FunctionScrNo9 : None
FunctionScrNo10 : None
FunctionText1 : F1
FunctionText2 : F2
FunctionText3 : F3
FunctionText4 : F4
FunctionText5 : F5
FunctionText6 : F6
FunctionText7 : F7
FunctionText8 : F8
FunctionText9 : F9
FunctionText10 : F10

[LEDControl]

FunctionLED : False
Tag : Not Defined
LEDControl1 : by Button
LEDControl2 : by Button
LEDControl3 : by Button
LEDControl4 : by Button
LEDControl5 : by Button

3 - Screen 3



Project Name	\\ARNOLDS-SERVER3\RedirectedFolders\wsaumenig\Desktop\Arno Id Electrical Drawings\PROJECTS\Vann's Spices\C-MORE-MICRO\AA1000964HMI.mgp
Screen Description	:
Backlight Color	:
Background Screen	: 6 - BACKGROUND

[Object list]	
(0)	: NumericDisplay1
(1)	: IncDecValue1
(2)	: IncDecValue2
(3)	: Function1

(0)



[Main]

Name : NumericDisplay1
Description :
DisplayFrame : Theme
InnerLine : True

[Coordinates]

Left : 51
Top : 1
Right : 123
Bottom : 52

[General]

Tag : DELAY 2 SETPOINT
UseDecimalPointTag : False
DecimalPointTag : Not Defined

[Display]

DataType : Signed int 16/32
Justify : Leading Spaces
TextFont : KOYO6x8LO - 6
TotalDigits : 4
FractionalDigits : 0
CommaSeparator : False
FormatPrefix :
FormatSurfix : ms
TextColor : Black

[Label]

Label : True
LabelText : TURN OFF
DELAY(ms)
LabelTextColor : Black
LabelPosition : Top
LabelAlignment : Middle

[Visibility]

Visible : False
VisibleTag : Not Defined
VisibleCondition : 0
VisibleValue : 1

(1)



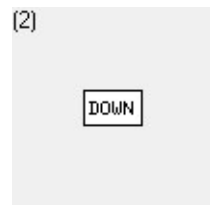
[Main]

Name : IncDecValue1
Description :
DisplayFrame : Line
InnerLine : False
Function Key Assign : None

[Coordinates]

Left : 6
Top : 1
Right : 36

Bottom	: 19
[General]	
Operate	: Increment
AddAmount	: 100
SubtractAmount	: 1
ReadTag	: DELAY 2 SETPOINT
ObjectStyle	: Style1
[Text]	
Text	: UP
TextFont	: Arial - 8
TextColor	: Black
TextAlignment	: Middle
[Label]	
Label	: False
LabelText	: INCDEC VALUE
LabelTextColor	: Black
LabelPosition	: Top
LabelAlignment	: Middle
[Visibility]	
Visible	: False
VisibleTag	: Not Defined
VisibleCondition	: 0
VisibleValue	: 1



[Main]	
Name	: IncDecValue2
Description	:
DisplayFrame	: Line
InnerLine	: False
Function Key Assign	: None
[Coordinates]	
Left	: 6
Top	: 31
Right	: 36
Bottom	: 49
[General]	
Operate	: Decrement
AddAmount	: 1
SubtractAmount	: 100
ReadTag	: DELAY 2 SETPOINT
ObjectStyle	: Style1
[Text]	
Text	: DOWN
TextFont	: KOYO6x8LO - 6
TextColor	: Black
TextAlignment	: Middle
[Label]	
Label	: False
LabelText	: INCDEC VALUE
LabelTextColor	: Black
LabelPosition	: Top
LabelAlignment	: Middle
[Visibility]	
Visible	: False
VisibleTag	: Not Defined

VisibleCondition : 0
VisibleValue : 1



[Main]

Name : Function1
Description :

[Coordinates]

Left : 0
Top : 70
Right : 127
Bottom : 77

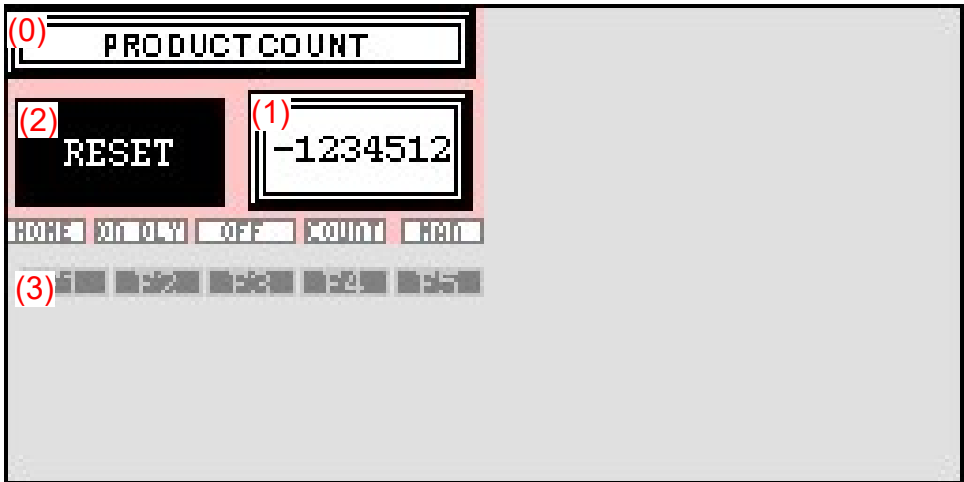
[General]

FunctionShow : False
FunctionAct1 : Screen Change
FunctionAct2 : Screen Change
FunctionAct3 : Screen Change
FunctionAct4 : Screen Change
FunctionAct5 : Screen Change
FunctionAct6 : None
FunctionAct7 : None
FunctionAct8 : None
FunctionAct9 : None
FunctionAct10 : None
FunctionScrNo1 : 1
FunctionScrNo2 : 2
FunctionScrNo3 : 3
FunctionScrNo4 : 4
FunctionScrNo5 : 5
FunctionScrNo6 : None
FunctionScrNo7 : None
FunctionScrNo8 : None
FunctionScrNo9 : None
FunctionScrNo10 : None
FunctionText1 : F1
FunctionText2 : F2
FunctionText3 : F3
FunctionText4 : F4
FunctionText5 : F5
FunctionText6 : F6
FunctionText7 : F7
FunctionText8 : F8
FunctionText9 : F9
FunctionText10 : F10

[LEDControl]

FunctionLED : False
Tag : Not Defined
LEDControl1 : by Button
LEDControl2 : by Button
LEDControl3 : by Button
LEDControl4 : by Button
LEDControl5 : by Button

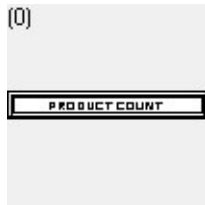
4 - Screen 4



Project Name \\ARNOLDS-SERVER3\RedirectedFolders\wsaumenig\Desktop\Arno
Id Electrical Drawings\PROJECTS\Vann's
Spices\C-MORE-MICRO\AA1000964HMI.mgp
Screen Description :
Backlight Color : Amber
Background Screen : 6 - BACKGROUND

[Object list]
(0) : StaticText1
(1) : NumericDisplay1
(2) : Pushbutton1
(3) : Function1

(0)



[Main]

Name : StaticText1
Description :
DisplayFrame : Theme
InnerLine : True

[Coordinates]

Left : 0
Top : 1
Right : 125
Bottom : 19

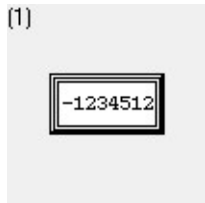
[Text]

Text : PRODUCT COUNT
TextFont : Arial - 6
TextColor : Black
TextAlignment : Middle

[Visibility]

Visible : False
VisibleTag : Not Defined
VisibleCondition : 0
VisibleValue : 1

(1)



[Main]

Name : NumericDisplay1
Description :
DisplayFrame : Theme
InnerLine : True

[Coordinates]

Left : 65
Top : 23
Right : 124
Bottom : 54

[General]

Tag : AMOUNT
UseDecimalPointTag : False
DecimalPointTag : Not Defined

[Display]

DataType : Signed int 16/32
Justify : Leading Spaces
TextFont : KOYO6x8LO - 6
TotalDigits : 7
FractionalDigits : 0
CommaSeparator : False
FormatPrefix :
FormatSurfix :
TextColor : Black

[Label]

Label : False

LabelText	: NUMERIC DISPLAY
LabelTextColor	: Black
LabelPosition	: Top
LabelAlignment	: Middle
[Visibility]	
Visible	: False
VisibleTag	: Not Defined
VisibleCondition	: 0
VisibleValue	: 1



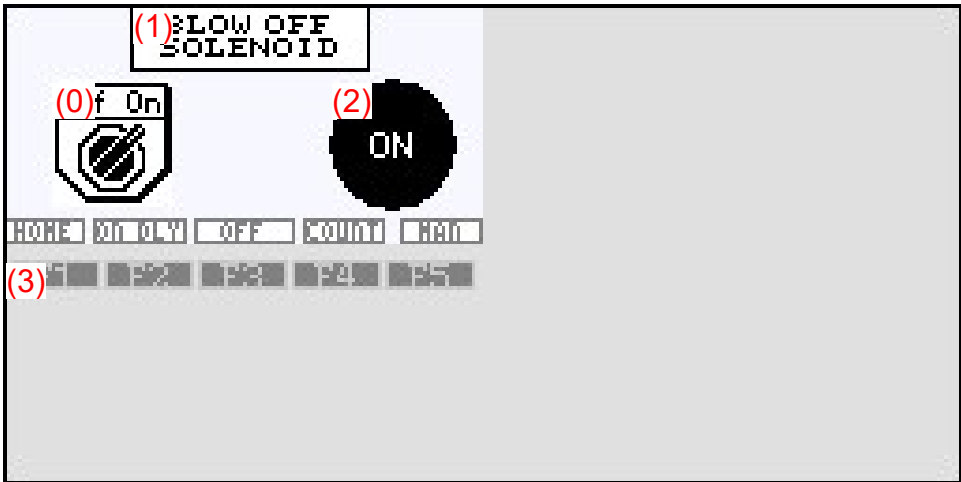
[Main]	
Name	: Pushbutton1
Description	:
DisplayFrame	: Line
InnerLine	: False
Function Key Assign	: None
[Coordinates]	
Left	: 3
Top	: 25
Right	: 58
Bottom	: 53
[General]	
Tag	: RESET COUNTER
ObjectType	: Momentary On
ObjectStyle	: Style1
[OnText]	
OnText	: RESET
OnTextColor	: White(Background Color)
OnTextFont	: KOYO6x8LO - 6
OnTextAlignment	: Middle
[OffText]	
OffText	: RESET
OffTextColor	: Black
OffTextFont	: KOYO6x8LO - 6
OffTextAlignment	: Middle
[Label]	
Label	: False
LabelText	: PUSHBUTTON
LabelTextColor	: Black
LabelPosition	: Top
LabelAlignment	: Middle
[Visibility]	
Visible	: False
VisibleTag	: Not Defined
VisibleCondition	: 0
VisibleValue	: 1



[Main]

Name	: Function1
Description	:
[Coordinates]	
Left	: 2
Top	: 70
Right	: 129
Bottom	: 77
[General]	
FunctionShow	: False
FunctionAct1	: Screen Change
FunctionAct2	: Screen Change
FunctionAct3	: Screen Change
FunctionAct4	: Screen Change
FunctionAct5	: Screen Change
FunctionAct6	: None
FunctionAct7	: None
FunctionAct8	: None
FunctionAct9	: None
FunctionAct10	: None
FunctionScrNo1	: 1
FunctionScrNo2	: 2
FunctionScrNo3	: 3
FunctionScrNo4	: 4
FunctionScrNo5	: 5
FunctionScrNo6	: None
FunctionScrNo7	: None
FunctionScrNo8	: None
FunctionScrNo9	: None
FunctionScrNo10	: None
FunctionText1	: F1
FunctionText2	: F2
FunctionText3	: F3
FunctionText4	: F4
FunctionText5	: F5
FunctionText6	: F6
FunctionText7	: F7
FunctionText8	: F8
FunctionText9	: F9
FunctionText10	: F10
[LEDControl]	
FunctionLED	: False
Tag	: Not Defined
LEDControl1	: by Button
LEDControl2	: by Button
LEDControl3	: by Button
LEDControl4	: by Button
LEDControl5	: by Button

5 - MANUAL



Project Name \\ARNOLDS-SERVER3\RedirectedFolders\wsaumenig\Desktop\Arno
Id Electrical Drawings\PROJECTS\Vann's
Spices\C-MORE-MICRO\AA1000964HMI.mgp
Screen Description :
Backlight Color : Green
Background Screen : 6 - BACKGROUND

[Object list]
(0) : Switch1
(1) : StaticText1
(2) : IndicatorLight1
(3) : Function1

(0)



[Main]

Name : Switch1
Description :
DisplayFrame : None
InnerLine : False
Function Key Assign : None

[Coordinates]

Left : 13
Top : 20
Right : 44
Bottom : 53

[General]

Tag : MANUAL TOGGLE
ObjectType : Toggle
ObjectStyle : Style1
Enhanced : True

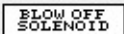
[Label]

Label : False
LabelText : SWITCH
LabelTextColor : Black
LabelPosition : Top
LabelAlignment : Middle

[Visibility]

Visible : False
VisibleTag : Not Defined
VisibleCondition : 0
VisibleValue : 1

(1)



[Main]

Name : StaticText1
Description :
DisplayFrame : Line
InnerLine : False

[Coordinates]

Left : 34
Top : 0
Right : 97
Bottom : 17

[Text]

Text : BLOW OFF
SOLENOID
TextFont : KOYO6x6LO - 5
TextColor : Black
TextAlignment : Middle

[Visibility]

Visible : False
VisibleTag : Not Defined

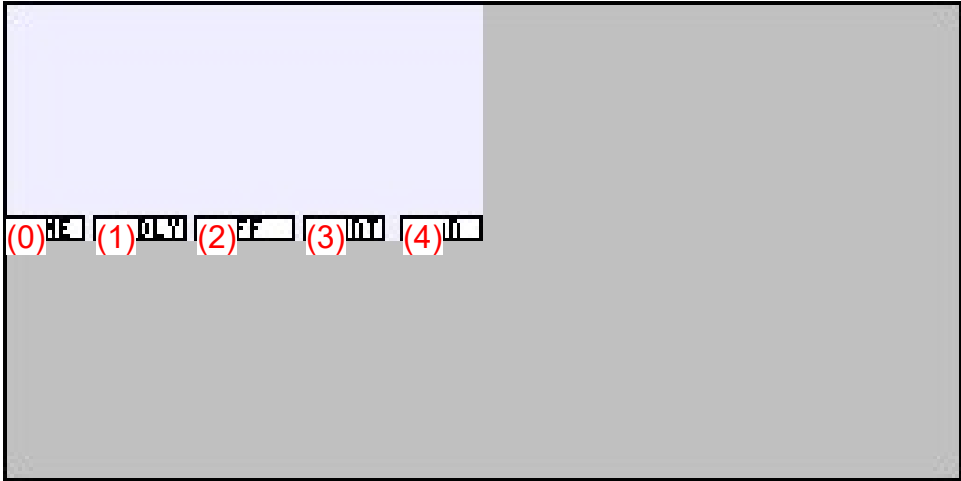
VisibleCondition	: 0
VisibleValue	: 1
(2) 	
[Main]	
Name	: IndicatorLight1
Description	:
DisplayFrame	: Line
InnerLine	: False
[Coordinates]	
Left	: 87
Top	: 20
Right	: 120
Bottom	: 54
[General]	
Tag	: BLOW OFF SOLENOID
ObjectStyle	: Style2
[OnText]	
OnText	: ON
OnTextColor	: White(Background Color)
OnTextFont	: KOYO6x8LO - 6
OnTextAlignment	: Middle
[OffText]	
OffText	: OFF
OffTextColor	: Black
OffTextFont	: KOYO6x8LO - 6
OffTextAlignment	: Middle
[Label]	
Label	: False
LabelText	: BLOW-OFF SOLENOID
LabelTextColor	: Black
LabelPosition	: Top
LabelAlignment	: Middle
[Visibility]	
Visible	: False
VisibleTag	: Not Defined
VisibleCondition	: 0
VisibleValue	: 1



[Main]	
Name	: Function1
Description	:
[Coordinates]	
Left	: 0
Top	: 68
Right	: 127
Bottom	: 75
[General]	

FunctionShow	: False
FunctionAct1	: Screen Change
FunctionAct2	: Screen Change
FunctionAct3	: Screen Change
FunctionAct4	: Screen Change
FunctionAct5	: Screen Change
FunctionAct6	: None
FunctionAct7	: None
FunctionAct8	: None
FunctionAct9	: None
FunctionAct10	: None
FunctionScrNo1	: 1
FunctionScrNo2	: 2
FunctionScrNo3	: 3
FunctionScrNo4	: 4
FunctionScrNo5	: 5
FunctionScrNo6	: None
FunctionScrNo7	: None
FunctionScrNo8	: None
FunctionScrNo9	: None
FunctionScrNo10	: None
FunctionText1	: F1
FunctionText2	: F2
FunctionText3	: F3
FunctionText4	: F4
FunctionText5	: F5
FunctionText6	: F6
FunctionText7	: F7
FunctionText8	: F8
FunctionText9	: F9
FunctionText10	: F10
[LEDControl]	
FunctionLED	: False
Tag	: Not Defined
LEDControl1	: by Button
LEDControl2	: by Button
LEDControl3	: by Button
LEDControl4	: by Button
LEDControl5	: by Button

6 - BACKGROUND



Project Name	\\ARNOLDS-SERVER3\RedirectedFolders\wsaumenig\Desktop\Arno Id Electrical Drawings\PROJECTS\Vann's Spices\C-MORE-MICRO\AA1000964HMI.mgp
Screen Description	:
Backlight Color	: Green

[Object list]	
(0)	: StaticText1
(1)	: StaticText2
(2)	: StaticText3
(3)	: StaticText4
(4)	: StaticText5



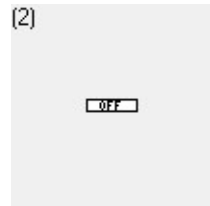
[Main]
Name : StaticText1
Description :
DisplayFrame : Line
InnerLine : False
[Coordinates]
Left : 0
Top : 57
Right : 21
Bottom : 63
[Text]
Text : HOME

TextFont : KOYO4x6LO - 5
TextColor : Black
TextAlignment : Middle
[Visibility]
Visible : False
VisibleTag : Not Defined
VisibleCondition : 0
VisibleValue : 1



[Main]
Name : StaticText2
Description :
DisplayFrame : Line
InnerLine : False
[Coordinates]
Left : 24
Top : 57
Right : 48
Bottom : 63
[Text]
Text : ON DLY

TextFont : KOYO4x6LO - 5
TextColor : Black
TextAlignment : Middle
[Visibility]
Visible : False
VisibleTag : Not Defined
VisibleCondition : 0
VisibleValue : 1

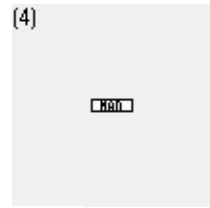


[Main]
Name : StaticText3
Description :
DisplayFrame : Line
InnerLine : False
[Coordinates]
Left : 51
Top : 57
Right : 77
Bottom : 63
[Text]
Text : OFF DLY
TextFont : KOYO4x6LO - 5
TextColor : Black
TextAlignment : Middle
[Visibility]
Visible : False
VisibleTag : Not Defined
VisibleCondition : 0
VisibleValue : 1



[Main]
Name : StaticText4
Description :
DisplayFrame : Line
InnerLine : False
[Coordinates]
Left : 80
Top : 57
Right : 101
Bottom : 63
[Text]
Text : COUNT

TextFont : KOYO4x6LO - 5
TextColor : Black
TextAlignment : Middle
[Visibility]
Visible : False
VisibleTag : Not Defined
VisibleCondition : 0
VisibleValue : 1



[Main]	
Name	: StaticText5
Description	:
DisplayFrame	: Line
InnerLine	: False
[Coordinates]	
Left	: 106
Top	: 57
Right	: 127
Bottom	: 63
[Text]	
Text	: MAN
TextFont	: KOYO4x6LO - 5
TextColor	: Black
TextAlignment	: Middle
[Visibility]	
Visible	: False
VisibleTag	: Not Defined
VisibleCondition	: 0
VisibleValue	: 1