

Step 1 Open the SolidView software by tapping the IBOD icon.



Step 2 Log in on the **Login** Tab.

*Access levels vary depending on the users log in permissions.



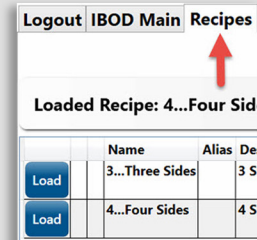
Please login with your username and password

Username

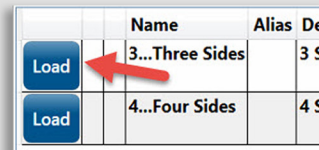
Password

Login

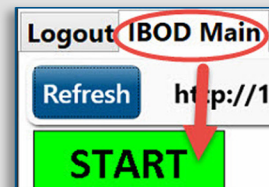
Step 3 Select the **Recipes** tab to display the available box cutting recipes.



Step 4 Tap the **Load** button next to the name of the recipe you want to select.



Step 5 Tap the **Start** button on the *IBOD Main* tab.



Safety

In case of emergency, press the **Emergency Stop** (E-Stop) button on the IBOD frame.



To Reset an E-Stop, turn the knob in the direction of the arrow.

Standard CASi-IBOD System Specifications

Minimum Box Size	6" x 6" x 5" (152 mm x 152 mm x 127 mm)
Maximum Box Size	30" x 21" x 19" (762 mm x 533 mm x 483 mm)
Maximum Box Size for Pass Through without cutting. (LxWxH).	30" x 21" x 19" (762 mm x 533 mm x 483 mm)
Minimum/Maximum Weight	1 lb./50 lbs. (0.5 kg/23 kg)

Main Power and Air Controls



Power



Air

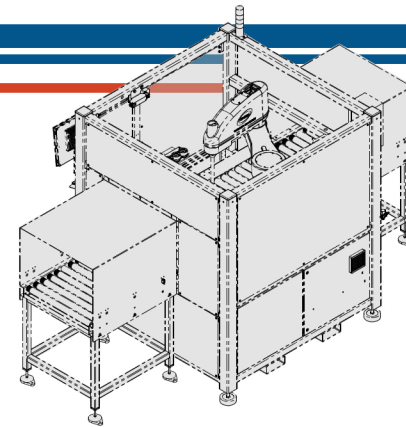
Be familiar with the locations of the main power and air switches.

The main power and main air switches are LOTO capable.



Customer Service

For Service or Repair
please contact CASI support.
800-930-3788
www.casiusa.com



Leave Spaces Between Boxes When Loading



Make sure to leave at least a 1 inch space between boxes when loading the conveyor.

Cut Side



The CASi-IBOD will cut boxes based on the recipe, therefore box placement on the conveyor must be oriented to match the cut.

Place the box with the intended cut facing upward, otherwise product may be damaged. It is also recommended that boxes be loaded with the short edge leading.